

CLAIMS:

What is claimed is:

5 1. A method of making a colored, multi-layered polymer coated article comprising the
steps of:

- a) providing a former in the shape of an article;
- b) dipping said former in a first polymeric solution in order to coat the former
with a first coating of a base polymeric film of said first polymeric solution;
- 10 c) withdrawing said former from said first polymeric solution and allowing said
coated former to dry;
- d) dipping said former in a second polymeric solution in order to coat said
previously coated former with a second coating, wherein said second
polymeric solution produces a second coating of observable contrast to
said first coating;
- e) withdrawing said former from said second polymeric solution and allowing
said second coating to dry, thereby forming an article on said former;
- f) stripping said article from said former.

15 20 2. The method of claim 1 wherein following step e, and prior to step f, said former is
dipped in a third polymeric solution in order to coat said former a third time, and
then withdrawn from said third polymeric solution and allowed to dry.

25 3. The method of claim 1 wherein the former is first coated with a coagulant or
stripping agent prior to being dipped in a first polymeric solution.

4. The method of claim 2 wherein said third polymeric solution is either a clear or
translucent solution.

30 5. The method of claim 1 wherein said second polymeric solution coats less of the
former than the first polymeric solution.

6. The method of claim 2, wherein said third polymeric solution is in contrast with said
second polymeric solution.

7. The method of claim 6 wherein said third polymeric solution coats less of the former than the second polymeric solution.

8. The method of claim 7 further including a step of dipping said former in a clear polymeric solution and allowing said former to dry prior to stripping the article from the former.

9. A glove produced by the method of claim 1.

10. 10. A condom produced by the method of claim 1.

11. An article produced by the method of claim 1.

12. A glove produced by the method of claim 2.

13. A condom produced by the method of claim 2.

14. An article produced by the method of claim 2.

20 15. A colored polymer coated film-based article comprising:
a first layer of a polymeric film material;
a second layer of polymeric film material formed on top of said first layer, said second layer in contrast from said first layer.

25 16. The colored polymer coated film-based article of claim 1 comprising a third polymeric film layer formed on top of said second layer.

17. The colored polymer coated film-based article of claim 16, wherein said third layer comprises either a clear or translucent polymeric film layer.

30 18. The polymer coated film-based article of claim 15, wherein said article is either a glove, condom, or a catheter balloon.

19. The colored polymer coated film-based article of claim 16, wherein said third polymeric film layer is in contrast to said second layer.

20. The colored polymer coated film-based article of claim 19, further including a fourth film-based layer formed on top of said third polymeric layer, wherein said fourth film-based layer is either clear or translucent.

5 21. A colored polymer coated film-based article comprising:
a first layer of a polymeric film material; wherein said first polymeric film
material includes polyvinylchloride,
a second layer of polymeric film material formed on top of said first layer,
wherein said second layer of polymeric film material includes a polyurethane,
10 said second layer in visual contrast from said first layer.

22. The colored polymer coated film-based article of claim 21 further including a third clear or translucent polymeric layer over said second layer, wherein said article is
15 powderfree.

23. The colored polymer coated film-based article of claim 21 wherein said second layer
of polymeric film material is colored.

24. The colored polymer coated film-based article of claim 21 wherein said second layer
20 of polymeric film material coats less of the article than said first layer.

25

30

35